

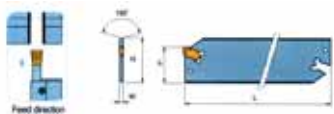


Saw Man Parting Off Systems



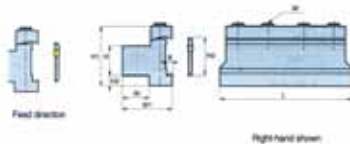
PARTING + GROOVING

SPB-S (Stopper type)



Holder Style		Application					Available Inserts		Parts	
Blade		Parting off								
		(mm)							Wrench	
Designation	2007 £	H	W	L	h			SW15S		
SPB 226-S	29.00	26	1.6	110	21	SP200, 200R/L				
326-S	29.00	26	2.4	110	21	SP300, 300R/L				
426-S	29.00	26	3.2	110	21	SP400, 400R/L				
526-S	29.00	26	4.0	110	21	SP500, 500R/L				
626-S	29.00	26	5.2	110	21	SP600, 600R/L				
232-S	29.00	32	1.6	150	25	SP200, 200R/L				
332-S	29.00	32	2.4	150	25	SP300, 300R/L				
432-S	29.00	32	3.2	150	25	SP400, 400R/L				
532-S	29.00	32	4.0	150	25	SP500, 500R/L				
632-S	29.00	32	5.2	150	25	SP600, 600R/L				

SMBB



Holder Style		Application										Available Blades		Parts	
Block		Parting													
		(mm)												Wrench	
Designation	2007 £	H	W	H3	L	H1	H2	W1	B	M			HW50L		
SMBB 1626	39.00	16	12	26	86	43	13	30	5.3	3-M6	SPB D26 SPB D32 SPB D32-S				
2026	39.00	20	19	26	86	43	9	38	5.3	3-M6					
2032	39.00	20	19	32	100	50	13	38	5.3	4-M6					
2526	39.00	25	23	26	86	43	4	42	5.3	4-M6					
2532	39.00	25	23	32	110	50	8	42	5.3	4-M6					
3232	39.00	32	30	32	110	54	5	48	5.3	4-M6					

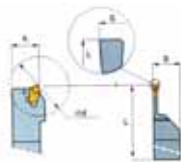
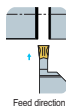


CUTWEL RECOMMENDS

MGT External Grooving Tools for double ended parting off, side turning and grooving

PARTING + GROOVING Saw Man Parting Off Systems

SPH-S (Stopper type)



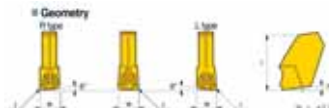
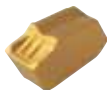
Holder Style		Application						Available Inserts		Parts	
Integral		Parting off									
		(mm)								Wrench	
Designation	2007 £	H=(h)	W	L	od	S			SW15S		
SPH 316RL-S	38.00	16	16	100	32	16.3	SP300, 300R/L				
320RL-S	38.00	20	20	120	40	20.3	SP300, 300R/L				
420RL-S	38.00	20	20	120	50	20.4	SP400, 400R/L				
520RL-S	38.00	20	20	120	60	20.5	SP500, 500R/L				
325RL-S	38.00	25	25	150	50	25.3	SP300, 300R/L				
425RL-S	38.00	25	25	150	60	25.4	SP400, 400R/L				
525RL-S	38.00	25	25	150	70	25.5	SP500, 500R/L				

SP For Parting off



■ USE

■ Recommendation



Available Holder	Designation	2007 £	Coated Carbide						Cermets		Uncoated Carbide			(mm)				
			NC3010	NC3120	NC3200	NC320K	NC3210	PC3010	PC3020	PC3010	CN100	CN120	HN1	DT10	ST10	ST10T	w	l
SPB□□□	SP 200	3.26	●	●	●	●	●	●								2.2	9.3	0.2
SPB□□□-S	200R	3.26	●	●	●	●	●	●								2.2	9.3	0.2
SPH□□□□	200L	3.26	●	●	●	●	●	●								2.2	9.3	0.2
SPH□□□□	300	3.50	●	●	●	●	●	●						●		3.1	11.3	0.2
SPH□□□□-S	300R	3.50	●	●	●	●	●	●								3.1	11.3	0.2
	300H	3.50	●	●	●	●	●	●								3.1	11.4	0.2
	400	3.78	●	●	●	●	●	●								4.1	11.3	0.25
	400R	3.78	●	●	●	●	●	●								4.1	11.3	0.25
	400L	3.78	●	●	●	●	●	●								4.1	11.3	0.25
	400H	3.78	●	●	●	●	●	●								4.1	11.4	0.25
	500	3.92	●	●	●	●	●	●								5.1	11.4	0.3
	500R	3.92	●	●	●	●	●	●								5.1	11.4	0.3
	500L	3.92	●	●	●	●	●	●								5.1	11.4	0.3
	600	4.30	●	●	●	●	●	●								6.4	11.4	0.35
	600R	4.30	●	●	●	●	●	●								6.4	11.4	0.35
	600L	4.30	●	●	●	●	●	●								6.4	11.4	0.35

For grades please see the Turning section

